



## Product Specification 6615-10-D

Taconic 6615-10-D is a double sided fiberglass tape. This pressure sensitive tape is constructed from woven fiberglass fabric coated on both sides with silicone adhesive. This tape is primarily used as a thermal spray masking tape. The tape can also be used for electrical insulation. This tape is produced with a paper release liner. Maximum width is 38" wide.

Product Properties	Units	Value	Tolerance	Test Method
Adhesive Type		<b>SILICONE</b>		
Substrate Type		<b>E-GLASS</b>		
Total Weight of Substrate	lbs/yd <sup>2</sup>	<b>0.375</b>		
% Coating of Substrate		<b>N/A</b>		
Substrate Thickness	inch	<b>0.007</b>		ASTM D3652
Adhesive Thickness	inch	<b>0.004</b>		ASTM D3652
Total Product Thickness	inch	<b>0.011</b>		ASTM D3652
Adhesive Strength	oz/in	<b>40</b>	Typical	ASTM D3330 METHOD A
		<b>20</b>	Minimum	
Adhesive Strength 2	oz/in	<b>25</b>		ASTM D3330 METHOD A
Adhesive Shelf Life	Months	<b>12</b>	From DOM	
Operating Temperature	°Fahrenheit	<b>-100° to +500°</b>		

**Storage conditions for all Tapes: Temperature -23 C +/- 4 C (66.2F~80.6F) and Relative Humidity- 50% +/- 10%**

Information contained in this document is based on our general experience and is given in good faith, but we are unable to accept responsibility in respect to factors which are outside our knowledge or control. All data is subject to change without notice.



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