



## Product Specification **6615-10-D**

Taconic 6615-10-D is a double sided fiberglass tape. This pressure sensitive tape is constructed from woven fiberglass fabric coated on both sides with silicone adhesive. This tape is primarily used as a thermal spray masking tape. The tape can also be used for electrical insulation. This tape is produced with a paper release liner. Maximum width is 38" wide.

| Product Properties        | Units               | Value                 | Tolerance | Test Method            |
|---------------------------|---------------------|-----------------------|-----------|------------------------|
| Adhesive Type             |                     | <b>SILICONE</b>       |           |                        |
| Substrate Type            |                     | <b>E-GLASS</b>        |           |                        |
| Total Weight of Substrate | lbs/yd <sup>2</sup> | <b>0.375</b>          |           |                        |
| % Coating of Substrate    |                     | <b>N/A</b>            |           |                        |
| Substrate Thickness       | inch                | <b>0.007</b>          |           | ASTM D3652             |
| Adhesive Thickness        | inch                | <b>0.004</b>          |           | ASTM D3652             |
| Total Product Thickness   | inch                | <b>0.011</b>          |           | ASTM D3652             |
| Adhesive Strength         | oz/in               | <b>40</b>             | Typical   | ASTM D3330<br>METHOD A |
|                           |                     | <b>20</b>             | Minimum   |                        |
| Adhesive Strength 2       | oz/in               | <b>25</b>             |           | ASTM D3330<br>METHOD A |
| Adhesive Shelf Life       | Months              | <b>12</b>             | From DOM  |                        |
| Operating Temperature     | °Fahrenheit         | <b>-100° to +500°</b> |           |                        |

**Storage conditions for all Tapes: Temperature -23 C +/- 4 C (66.2F~80.6F) and Relative Humidity- 50% +/- 10%**

Information contained in this document is based on our general experience and is given in good faith, but we are unable to accept responsibility in respect to factors which are outside our knowledge or control. All data is subject to change without notice.



Please contact us for samples or a quotation

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